

# Hot Finished Hollow Sections Circular Tolerance

Outside Diameter mm	Welded				Seamless		
	Thickness mm	Standard Mill Lengths m	Special Mill Lengths m	Tolerance mm	Thickness mm	Standard Mill Lengths m	Tolerances Lengths m
21.3 & 26.9	all	6.0 & 6.4	5.4 - 7.5	+ 150 - 0	--		
33.7 - 48.3	all	6.0, 6.4 & 7.5	5.4 - 7.5	+ 150 - 0	--		
60.3 - 114.3	all	6.0, 6.4, 7.5 & 10	5.4 - 12	+ 150 - 0	--		
139.7 - 168.3	all	7.5, 10 & 12	6.1 - 14.6	+ 150 - 0	--		
193.7	uti 12.5	7.5, 10 & 12	6.1 - 14.6	+ 150 - 0	16	8, 10 & 12	+ 300 - 0
219.1	uti 12.5	10 & 12	9 - 14.8	+ 300 - 0	16	8, 10 & 12	+ 300 - 0
					20	6, 8 & 10	+ 300 - 0
224.5	6.3 - 16	10 & 12	9 - 14.8	+ 300 - 0	20	6, 8 & 10	+ 300 - 0
273.0	6.3 - 16	10 & 12	9 - 14.8	+ 300 - 0	20	6, 8 & 10	+ 300 - 0
					25	4, 6 & 8	+ 300 - 0
323.9	6.3 - 16	10 & 12	9 - 14.8	+ 300 - 0	20	6, 8 & 10	+ 300 - 0
					25	4, 6 & 8	+ 300 - 0
355.6	8.0 - 16	10 & 12	9 - 14.8	+ 300 - 0	20	6, 8 & 10	+ 300 - 0
					25	4, 6 & 8	+ 300 - 0
406.4	10 - 16	10 & 12	9 - 14.8	+ 300 - 0	20	8, 10 & 12	+ 300 - 0
					25	4, 6 & 8	+ 300 - 0
					32	2, 4 & 6	+ 300 - 0
457.0	10 - 16	10 & 12	9 - 14.8	+ 300 - 0	20	8, 10 & 12	+ 300 - 0
					25	6, 8 & 10	+ 300 - 0
					32	4, 6 & 8	+ 300 - 0
					40	2, 4 & 6	+ 300 - 0
508.0	10 - 16	10 & 12	9 - 14.8	+ 300 - 0	20	6, 8 & 10	+ 300 - 0
					25	6, 8 & 10	+ 300 - 0
					32	4, 6 & 8	+ 300 - 0
					40	2, 4 & 6	+ 300 - 0
					50	3, 4 & 5	+ 300 - 0